
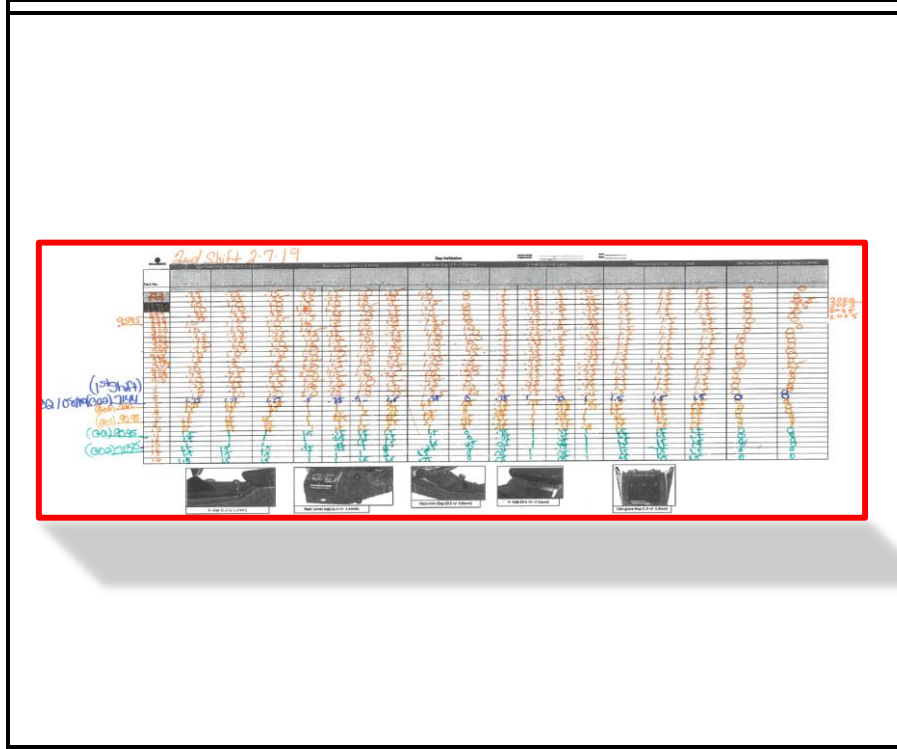


KAIZEN CARD


AREA	BMW	Plant:	Tupelo
KAIZEN THEME	Console Gap Issues (Traceability)		

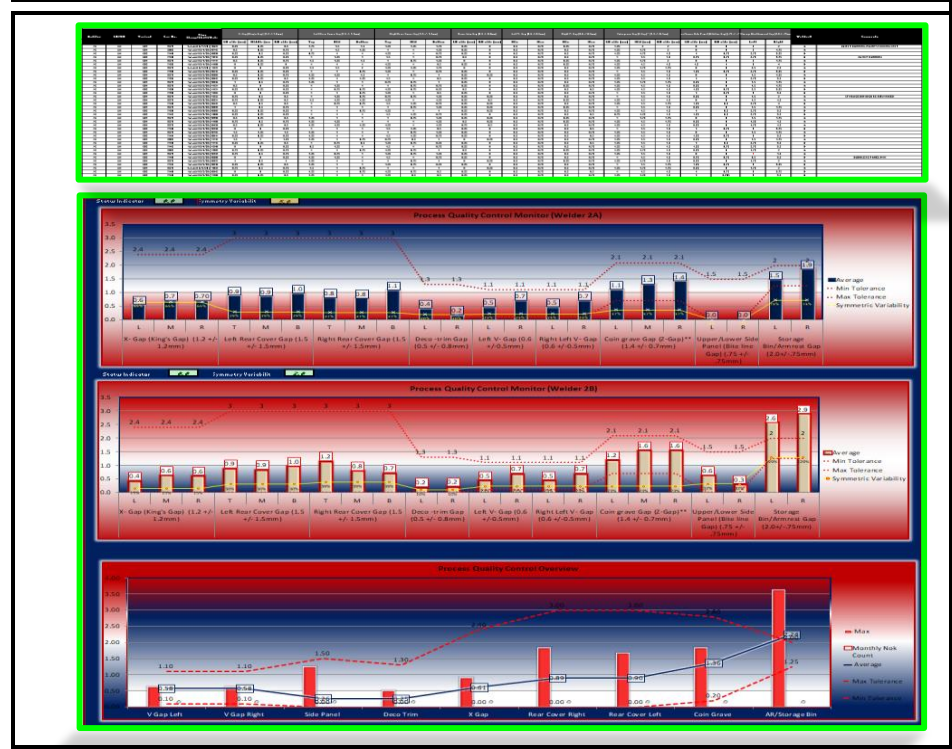
Before Kaizen Description:  Vague data with no traceability as to when the defect was found and which welder the defect came from.



KAIZEN BENEFIT	Value Added	
	in €/Year	in other Units of measure
Transportation		KM/Year
Inventory		
Motion/Movement		m/Unit
Waiting		min/Unit
Over Production		Units/Year
Over Processing		
Damage		Units/Year
Time	800	mins
Space		m ²
Energy		Units/Year

KAIZEN - TEAM Industrial Engineering

After Kaizen Description:  Data digitalized with filters that automatically extract data based on each welder and each specific gap.



Grammer Standards followed?	<input checked="" type="checkbox"/> Yes/ <input type="checkbox"/> No
Possible to implement in other Workplaces?	<input checked="" type="checkbox"/> Yes/ <input type="checkbox"/> No
Taken from other Grammer Plant?	<input type="checkbox"/> Yes/ <input checked="" type="checkbox"/> No

Non-Financial Improvements	Safety	<input checked="" type="checkbox"/>	Motivation	<input checked="" type="checkbox"/>
	Ergonomics	<input checked="" type="checkbox"/>	Environment	<input checked="" type="checkbox"/>
	5S	<input checked="" type="checkbox"/>	Others	<input checked="" type="checkbox"/>

Kaizen Leader	Approved by:	
Jerod Williams	(Ex: Plant Manager)	Eduardo A.
	(Ex: GPS Manager)	Jan Matuos
	(Ex: Plant Controller)	Kuda Rostislav