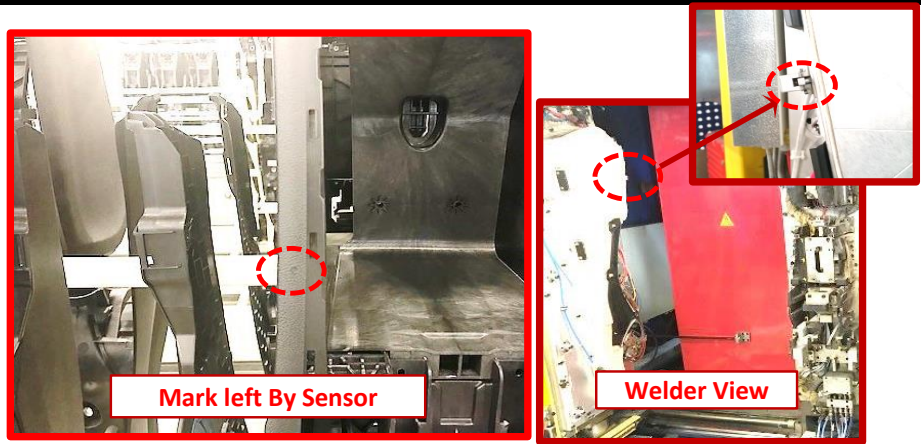


AREA	BMW	Plant:	TUPELO USA
KAIZEN THEME	Incision Left on Lower Side Panel		

Before Kaizen Description:	Incision mark caused by sensor at BMW hot plate welder 2A. Resulting in customer complaints and sorting activities
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KAIZEN - TEAM

After Kaizen Description:	Incision mark removed by sensor at BMW hot plate welder 2A by adding (2) washers to back side.
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KAIZEN BENEFIT	Value Added	
	in €/Year	in other Units of measure
Transportation		KM/Year
Inventory		
Motion/Movement		m/Unit
Waiting		min/Unit
Over Production		Units/Year
Over Processing		
Damage	-36000	Units/Year
Time		mins
Space		m ²
Energy		Units/Year

Grammer Standards followed?	<input checked="" type="checkbox"/> Yes / <input type="checkbox"/> No
Possible to implement in other Workplaces?	<input checked="" type="checkbox"/> Yes / <input type="checkbox"/> No
Taken from other Grammer Plant?	<input type="checkbox"/> Yes / <input checked="" type="checkbox"/> No

Non-Financial Improvements	Safety	<input type="checkbox"/>	Motivation	<input checked="" type="checkbox"/>
	Ergonomics	<input type="checkbox"/>	Environment	<input type="checkbox"/>
	5S	<input type="checkbox"/>	Others	<input checked="" type="checkbox"/>

Kaizen Leader	Approved by:	
Jerod Williams	(Ex: Plant Manager)	Aschenbach Eduardo
	(Ex: GPS Manager)	Jan Matous
	(Ex: Plant Controller)	Herbert Schwaegerl