
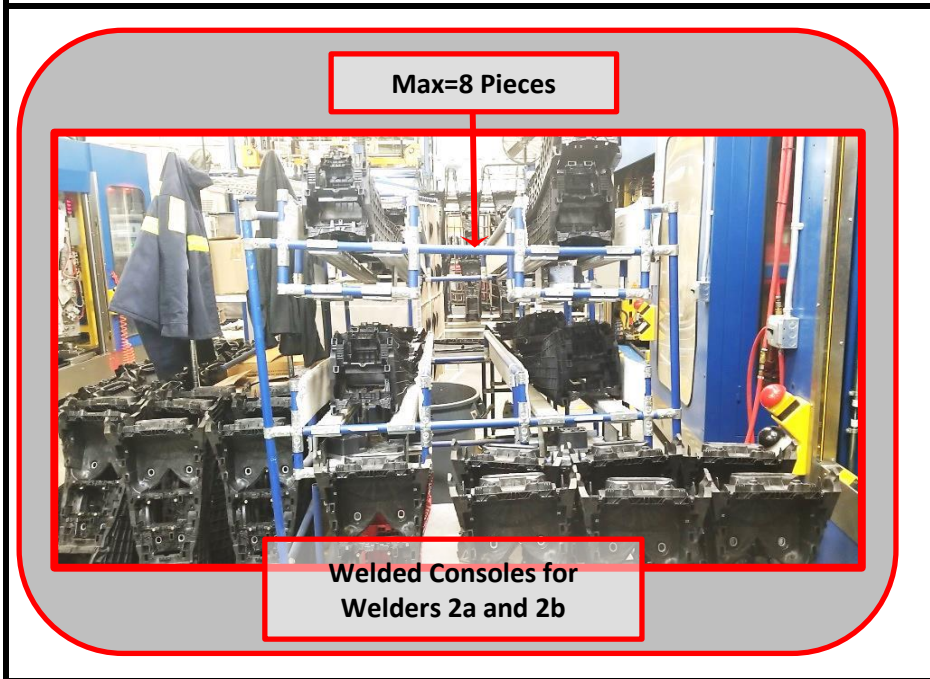


AREA	Hot Plate Welding	Plant:	Tupelo
KAIZEN THEME	5S		

Before Kaizen Description: Excessive welded console wip placed on the floor with no storage area. (Max=8 Pieces)

KAIZEN BENEFIT	Value Added	
	in €/Year	in other Units of measure
Transportation		KM/Year
Inventory		
Motion/Movement		m/Unit
Waiting		min/Unit
Over Production		Units/Year
Over Processing		
Damage		Units/Year
Time		mins
Space		m ²
Energy		Units/Year

KAIZEN - TEAM	Industrial Engineering
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After Kaizen Description: More storage space for consoles and more sophisticated workstation. (Max=24 Pieces)




Grammer Standards followed?	<input checked="" type="checkbox"/> Yes/ <input type="checkbox"/> No
Possible to implement in other Workplaces?	<input checked="" type="checkbox"/> Yes/ <input type="checkbox"/> No
Taken from other Grammer Plant?	<input type="checkbox"/> Yes/ <input checked="" type="checkbox"/> No

Non-Financial Improvements	Safety	<input checked="" type="checkbox"/>	Motivation	<input checked="" type="checkbox"/>
	Ergonomics	<input type="checkbox"/>	Environment	<input checked="" type="checkbox"/>
	5S	<input checked="" type="checkbox"/>	Others	<input type="checkbox"/>

Kaizen Leader	Approved by:	
	(Ex: Plant Manager)	Eduardo A.
	(Ex: GPS Manager)	Michael B
Jerod Williams	(Ex: Plant Controller)	Herbert S.