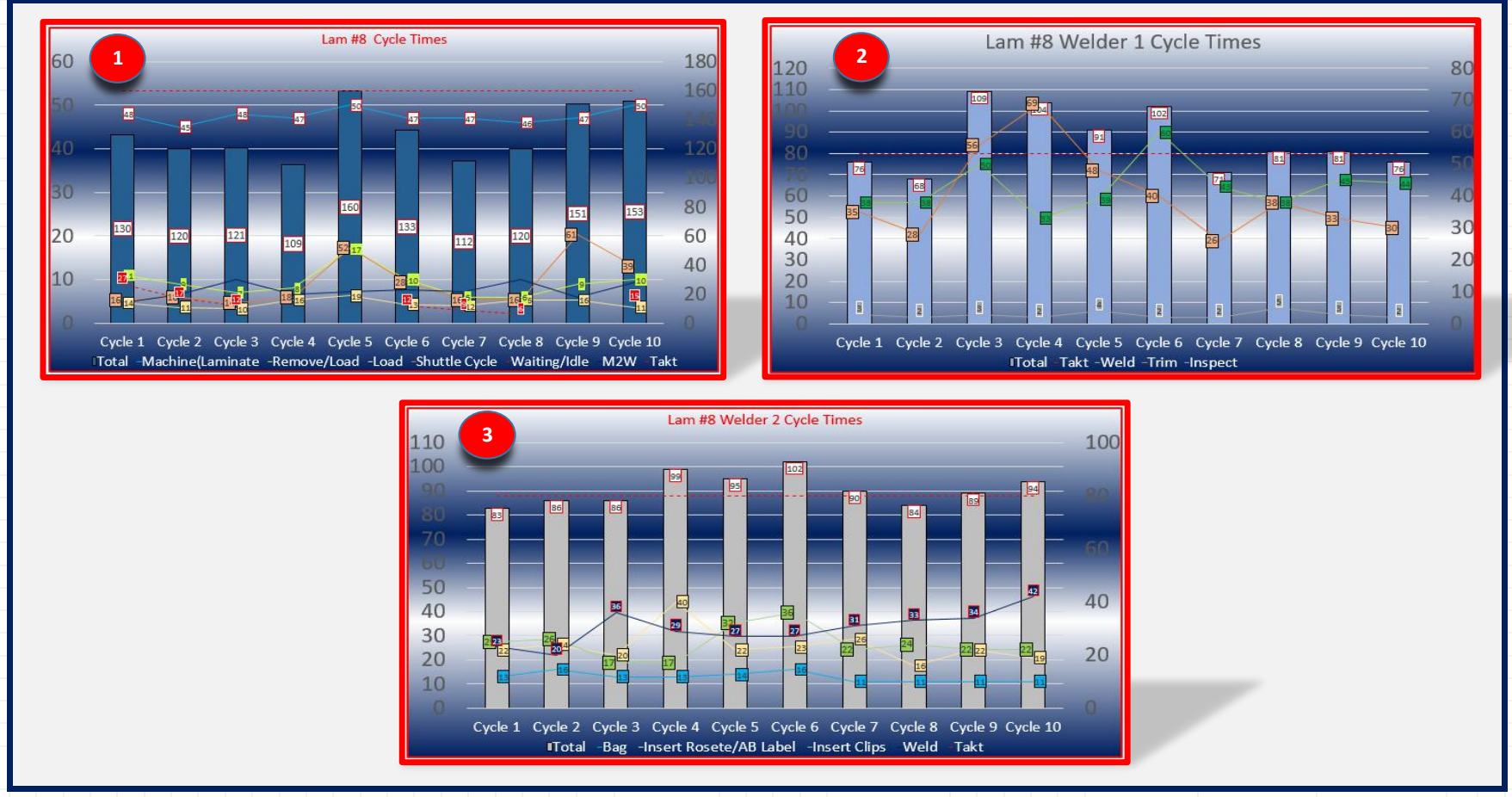
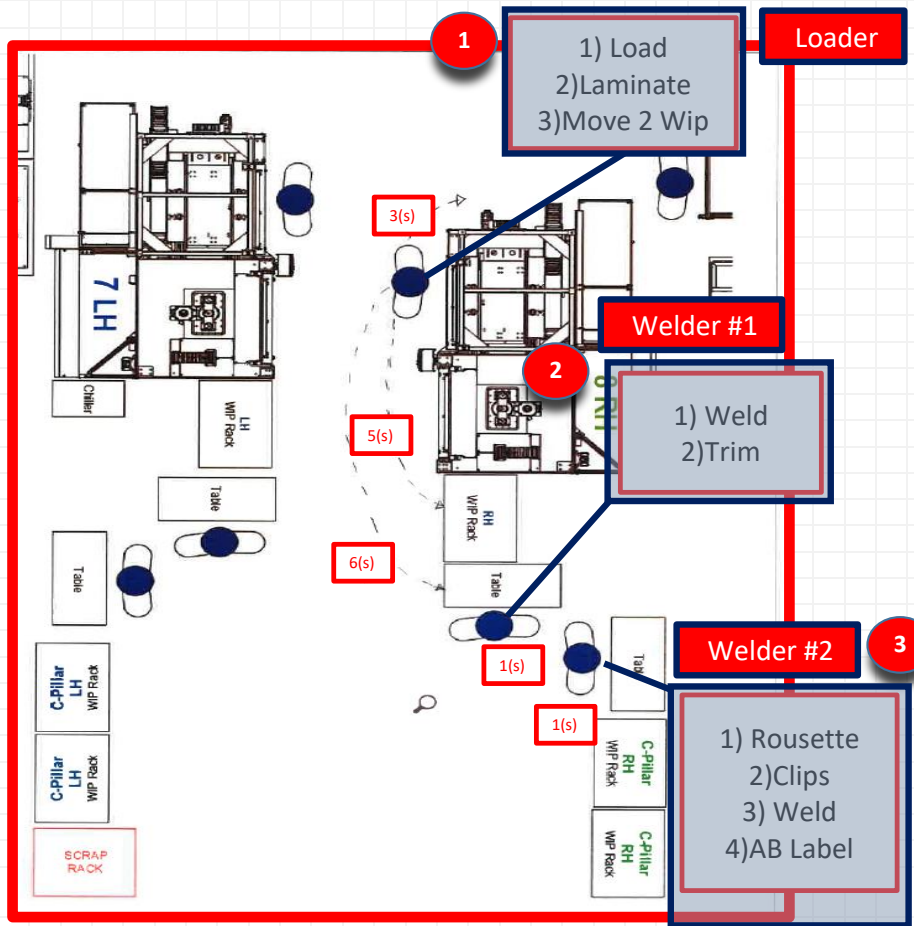


# Process Analysis Sheet



Standardized Work Chart	Date	Process Name	Tool No.	Machine	Takt Time (sec's)	80	Process/Trend Analysis	No Ops	Op 1 TCT	Op 2 TCT	Op 3 TCT	Op 4 TCT	Op 5 TCT
	10/4/2021	Lamination/Welding		Lam #8	Cycle Time (sec's)			3	131/60.5 (s)	86 (s)	91 (s)		



\*Total. C.T      Sec's      Sec's      Sec's      Sec's      Sec's      \* Total cycle time includes any periodic work like paperwork, labelling box movement etc.

Notes:

Notes: