

AREA: **BMW** Plant: **TUPELO USA**

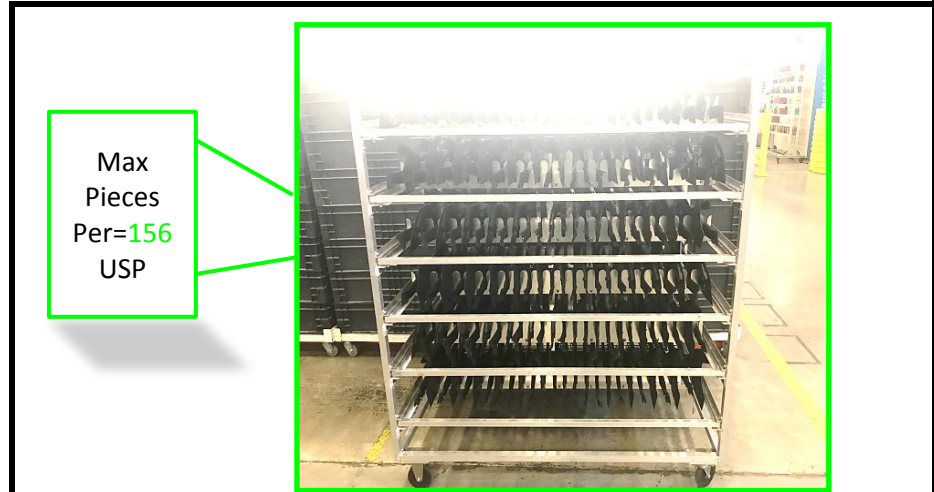
KAIZEN THEME: **Quality/5s**

**Before Kaizen Description:** Numerous delamination reports due to rack not being properly stocked and components having poor plasma results.



KAIZEN - TEAM: **Jerod Williams, Clemen Scholz, Rodrigo Luna, Jackie Turner**

**After Kaizen Description:** Consistent orientation with more capacity and better plasma results.



KAIZEN BENEFIT	Value Added	
	in €/Year	in other Units of measure
Transportation		KM/Year
Inventory		
Motion/Movement		m/Unit
Waiting		min/Unit
Over Production		Units/Year
Over Processing		
Damage	≥ 300	Units/Year
Time		mins
Space		m <sup>2</sup>
Energy		Units/Year

Grammer Standards followed?	<input checked="" type="checkbox"/> Yes / <input type="checkbox"/> No
Possible to implement in other Workplaces?	<input checked="" type="checkbox"/> Yes / <input type="checkbox"/> No
Taken from other Grammer Plant?	<input type="checkbox"/> Yes / <input checked="" type="checkbox"/> No

Non-Financial Improvements	Safety <input type="checkbox"/>	Motivation <input checked="" type="checkbox"/>
	Ergonomics <input type="checkbox"/>	Environment <input type="checkbox"/>
	5S <input checked="" type="checkbox"/>	Others <input type="checkbox"/>

Kaizen Leader	Approved by:	
Jerod Williams	(Ex: Plant Manager)	Aschenbach Eduardo
	(Ex: GPS Manager)	Jan Matous
	(Ex: Plant Controller)	