



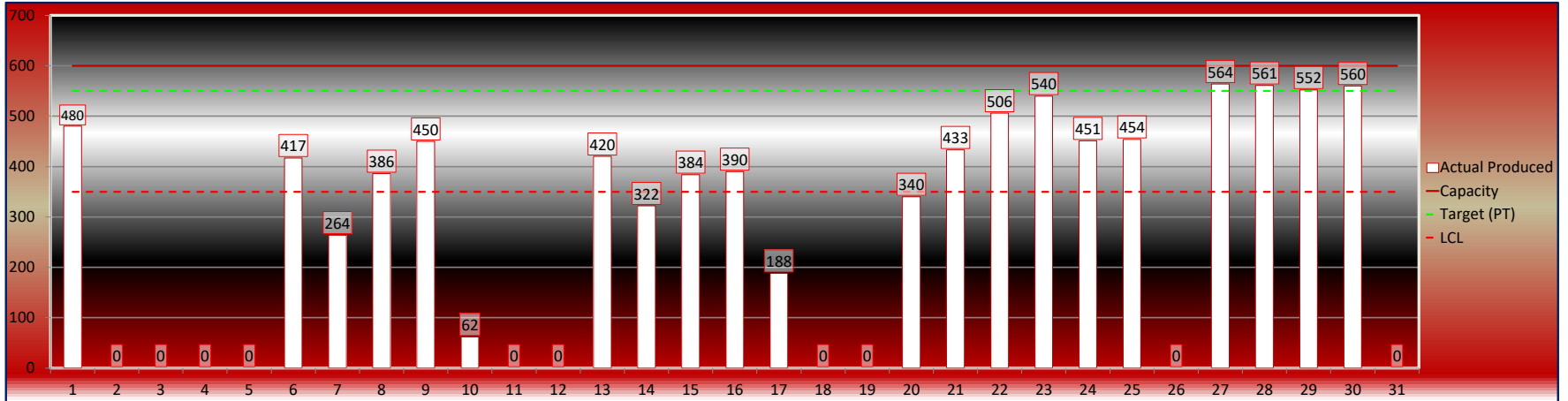
Hourly Throughput Analysis



Glue Prep/Application (1st Shift)

Hourly	Start Cycle #	Target	Actual	(+/-)	(Remaining Mins) PLC Pot Life	Comments	Operator
Hr 1 (4:00 A.M - 5:00 A.M)	0	60	0	-60			
Hr 2 (5:00 A.M - 6:00 A.M)	0	80	60	-20			
Hr 3 (6:00 A.M - 7:00 A.M)	60	80	60	-20			
Hr 4 (7:00 A.M - 8:00 A.M)	120	60	60	0			
Hr 5 (8:00 A.M - 9:00 A.M)	180	80	60	-20			
Hr 6 (9:00 A.M - 10:00 A.M)	240	60	60	0			
Hr 7 (10:00 A.M - 11:00 A.M)	300	80	40	-40			
Hr 8 (11:00 A.M - 12:00 P.M)	340	40	40	0			
Hr 9 (12:00 P.M - 1:00 P.M)	380	80	40	-40			
Hr 10 (1:00 P.M - 2:00 P.M)	420	80	40	-40			
Hr 11 (2:00 P.M - 3:00 P.M)	460	60	64	4			
Hr 12 (3:00 P.M - 4:00 P.M)	524	80	40	-40			
Totals	524	840	564				

Monthly Analysis (Quantity Produced)



Monthly Analysis (Operational Efficiency)

