

Phase Move Requirements

Conveyor Reduction/Workstations Relocation (Low Lock)

#	Workstations Affected	Current Workstation	Projected Workstation	New Workstation Layout Material Req.	Thin/Client+Thin Client Monitor Requirement	Projected Move Date	Calendar Week
1	LH Cushion Install/MM Install/MKS	L1-320-10	L1-300-10	Smaller Bread Cart/Racking for Components	Use From L1-320-10	6/21/2024	CW 25
2	RH Cushion Install/MM Install/MKS	L1-320-20	L1-300-20	Smaller Bread Cart/Racking for Components	Use From L1-320-20	6/21/2024	CW 25
3	Power Down/Headrest Guide/Headrest Installation	L1-360-10	L1-320-10	None	Use From L1-360-10	6/24/2024	CW 26
4	Carpet Scans/20% Back Close	L1-910-10	L1-340-10	None	Use From L1-910-10	6/25/2024	CW 26
5	LH Back Close/Retractor Bezel Torque	L1-920-10	L1-360-10	Longer Stage For 2 Operators (L1-910-10 Currently)	Use From L1-920-10	6/26/2024	CW 26
6	RH Back Close/EZE Bezel Install	L1-930-10	L1-360-20	Longer Stage For 2 Operators (L1-910-10 Currently)	Use From L1-930-10	6/26/2024	CW 26
7	Plastic Install/ Position Adjustment/Rivet Attachment	L1-980-10	L1-380-10	None	Use Current at Station	6/20/2024	CW 25
8	Armrest Torque/Plastic Install	L1-380-10	L1-400-10	None	Use Current at Station	6/19/2024	CW 25
9	Armrest Plastic/Latch Cover/Polster Bar/Carpet Install	L1-420-10	L1-440-10	None	Use From 420	6/18/2024	CW 25

